

Hilgeland
Kieserling
EWMenn
Nutap

Cold Former HC 5FT and HC 8F Brand HILGELAND



HC 5FT
HC 8F

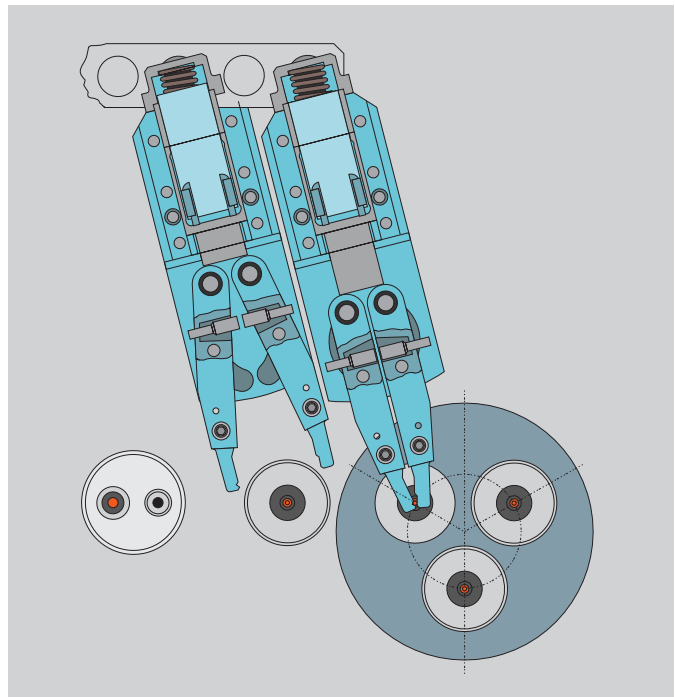


HC 5FT HC 8F

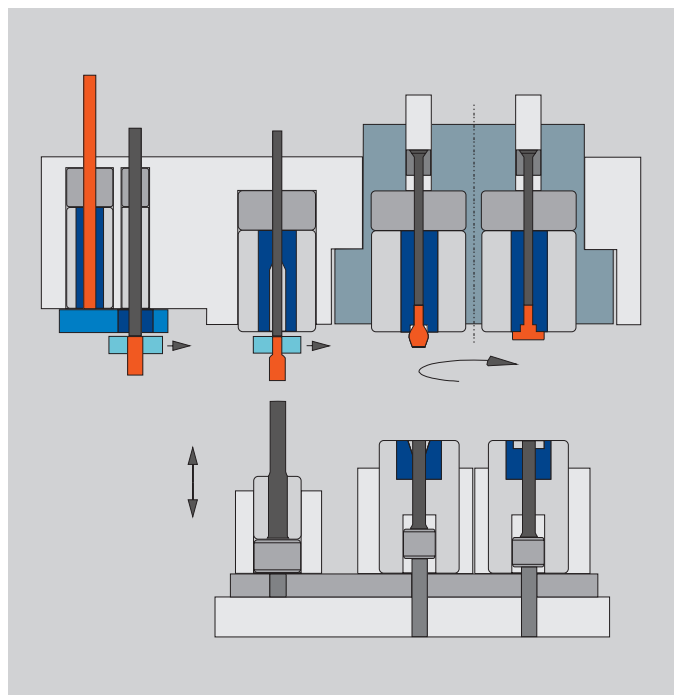
Cold Former HC 5FT and HC 8F 2-die-3-blow with rotating die-block

- Production of short and intricate parts
- Collision-free ejection of finished pieces below the punches
- Long lasting tool life due to the precise bedding of the rotor and its secure lock in the working position
- High output of max. 400 pcs./min

► Gripper



► Working principle



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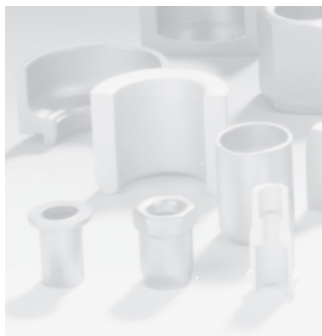
Technical Data	HC 5FT with rotating die-block	HC 8F with rotating die-block
Range of wire diameter up to 600 N/mm ² mm	2 – 6	4 – 8
Ejecting length on the die side: 1. die max. mm	70	75
Ejecting length on the die side: 2. die max. mm	60	63,5
Cut-off length max. mm	75	90
Output max. pcs./min*	400	300
Heading force kN	200	500
Main motor kW	15.0	22.0
Machine weight approx. kg	9,000	14,000
Machine dimensions (L x W x H) approx. mm**	3,850 x 2,080 x 2,210	4,700 x 2,720 x 2,350
Standard Tool Dimensions		
Cut-off bush mm	20	30
Heading dies mm	45	60
Punch mm	30	45

*) Output depends on material and product.

**) Measurements including noise cabin and single-wire-straightener not including projecting end of conveyor



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The specifications are not binding as
these could vary on account of technical
developments.

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